



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D4277-11

Job Sheet 180222



Part No: D4277-11

Job Qty: 4 ea

Part Name: Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/3/18

Job Tracking No:

Due Date: 7/13/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV D SHEETS 1,3 IPP Rev:A 10.11.12 new issue DD verf:EC IPP Rev:B 11.01.20 AS PER DWG REV.C DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	7/13/18	7/13/18	0.00	0.00	Start Up Large Fab-6		D.M.L 18-7-5
100	Large Fab	4 pcs	7/13/18	7/13/18	0.00	2.13	Large Fab 8		D.M.L 18-7-5
110	QC	4 pcs	7/13/18	7/13/18	0.00	0.00	QC6		38
120	Packaging	4 pcs	7/13/18	7/13/18	0.00	0.00	Packaging3 Large Fab		D.M.L 18-7-5
130	QC21-SA	4 Ea	7/13/18	7/13/18	0.00	0.00	QC21		D.M.L 18-7-5

Part Op 100 - 1- Cut tube at 27.00" 2- Remove marking 3- On manual bender, bend as per dwg and template DT9821 (make line Descriptions: at 11.50") 4- Use DT9821 to trace and cut to size, as per dwg
120 - ***STOCK IN BASKET CELL***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.500W.049	Square Tubing	8.6664 ft (2.1666 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.500W.049	9	457	0

Part Specifications

Specifications could not be found.



Container No: S089339



Part: D4277-11

Job No: 180222

Serial No/Batch: S089339

Revision:

Inspector:

Exp Date:

Instructions:

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Date: 07/05/18

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